MAIN REASONS TO CHOOSE THE F-SERIES

COOLED HEAVY DUTY AXLES
The new heavy-duty axles are tougher, bigger and easier to service with the 3-piece housing design. Moreover the internal oil temperature is kept constant by the oil cooling, resulting in even more reliability.

ADVANCED ENGINE TECHNOLOGY
The turbocharged engine with an Air-to-Air intercooler relies on a 3-step injection technology to maximize responsiveness and fuel efficiency with reduced engine noise and vibrations.

INCREASED BUCKET FILLING
Bucket is filled faster with the 18% increased thrust and greater breakout force that comes with the short bottom buckets.
**BETTER COOLING NEEDS LESS MAINTENANCE**
The efficient cube design also results in a longer life for the cooling fluid, which lasts 500 hours more, so that change intervals are 1500 hours.

**GREATER RETURN ON INVESTMENT**
Tyre wear is reduced by 20-30% because there is no slippage between the wheels, fuel consumption is lower because there is no friction in the differential, less maintenance is needed because there is no internal friction with open differentials. The result: better resale value.

**OUTSTANDING ALL-ROUND VISIBILITY**
You’ll feel more confident and work faster with the great all-round visibility provided by the very low shape of the curved rear hood and the ample glazed surfaces.
ADVANCED ENGINE TECHNOLOGY

NEW GENERATION ENGINE:
The second generation common rail engine Cursor 9 delivers top performance in load response, max torque, power and fuel economy.

The combustion is optimized for maximum efficiency, at high temperatures using 100% fresh, cool air, as the air intake is separated from the exhaust.

The turbocharged engine with an Air-to-Air intercooler relies on a 3-step injection technology to maximize responsiveness and fuel efficiency with reduced engine noise and vibrations.

4 working modes (max, economy, normal and auto) allow you to maximize productivity or fuel efficiency according to your needs.

MORE THAN 10% LOWER FUEL CONSUMPTION
The high combustion temperature results in optimum engine performance. The second generation common rail engine ensures better engine control at all rpm. The multiple injection technology delivers optimum combustion control.

OUTSTANDING FLAT TORQUE
The second generation common rail engine ensures better engine control at all rpm and the 100% fresh air input further improves engine output. The multiple injection technology ensures optimum combustion control, while the 1600 bar injection delivers best-in-class torque performance.

LOWER MAINTENANCE COSTS
The combustion chamber and high pressure injection are optimized to reduce oil dilution. The engine only breathes fresh air, so there is no oil contamination. It also has better fuel compatibility because there is no exhaust gas recirculation.
EXCELLENT COOLING EFFICIENCY WITH THE COOLING BOX

The unique design, with the five radiators mounted to form a cube instead of overlapping, ensures that each radiator receives fresh air and that clean air enters from the sides and the top, maintaining constant fluid temperatures. The high efficiency of the cooling system lengthens the life of the coolant to 1500 hours.

The standard reversible fan can be activated from the cab and is very effective thanks to the cooling cube.

The low fan speed (just 1200 rpm), results in lower noise and vibration levels in the cab.

In dusty environments like sand pits or quarries the cleaning of the radiators can be very time consuming: that is not the case with the cooling cube.

LESS FREQUENT AND EASIER CLEANING

The radiators are easy to clean with the reversible fan, which is activated from the cab. The cube design of the cooling system results in more effective cleaning of the radiators, and additional cleaning can be easily done manually, with separate access to each radiator.

INCREASED RELIABILITY

The constant temperature of the fluid maximises its cooling performance and protects the axles, resulting in greater reliability. This is further enhanced by the easy maintenance and longer service intervals.

The better weight distribution means that a smaller counterweight or dead weight is needed, which reduces stress on the axles and the brakes.
HEAVY DUTY AXLES
WITH HIGH TRACTION DIFFERENTIAL

The new heavy-duty axles are tougher, bigger and easier to service with the 3-piece housing design. Moreover the internal oil temperature is kept constant by the oil cooling, resulting in even more reliability.

FRONT DIFFERENTIAL WITH 100% AUTO-LOCK
With 100% Auto-lock, 100% of the available torque goes to the wheel with adherence, a big step up from the 75% of a limited slip differential! There is no slippage between the wheels and no friction in the differential. The Auto-lock is activated automatically when a front wheel is about to slip, or you can easily do it manually with your left foot.

MORE PRODUCTIVITY
100% of available torque is transmitted to the wheels, delivering optimum pushing power. This means that up to 60% more pushing power is transmitted to the wheel than it would be with a limited slip differential.

ALWAYS RELIABLE
The Heavy duty axles are designed to be used in very demanding conditions, with both solid or water-filled tyres, as preferred by different operators. Together with open differentials, they result in superior reliability in all applications.
FRONT LOADER OPTIMIZED
FOR MORE PRODUCTIVITY

18% MORE THRUST WITH THE NEW TORQUE CONVERTER AND AXLES

The new torque converter of the 1021F and 1121F is bigger, and transfers more power to the transmission. When the ground is slippery, the second gear is more appreciated than the too pushy first gear. With 18% increased thrust, loading in second gear is faster.

FLAT BOTTOM BUCKET WITH 51° ROLL BACK ANGLE

The new bucket flat bottom bucket shape has a shorter bottom in order to increase up to 244 kN the breakout force of the machine.
The flat bottom makes grading jobs easier and it increases the retention of the material.
The new loader design with 51° roll back increases the bucket filling by about 10%. It also improves significantly the material retention in carry phases.

LIFTS THE BUCKET TO FULL HEIGHT IN 6 SECONDS WITH THE NEW HYDRAULIC PUMP

The new hydraulic pump provides more lifting force, so that the lifting of the arm is faster and the cycle time of the loader is shorter.
WELCOME ON BOARD

PROTECTED CAB
Our reinforced cab guarantees protection against roll over (ROPS) and falling objects (FOPS).

OUTSTANDING ALL-ROUND VISIBILITY
You’ll feel more confident and work faster with the great all-round visibility provided by the very low shape of the curved rear hood and the ample glazed surfaces.

LOW OPERATOR VIBRATIONS
Engine noise and vibrations are reduced by 3-step injection: pre-, main- and post-injection. To further increase the operator comfort the rear mounted engine is distant from the cab and the air suspended seat is standard. Heated seat is optional.
GREAT TEMPERATURE CONTROL

17 air vents ensure your comfort and prevent the windshields from steaming up.
PREMIUM ERGONOMICS

HYDRAULIC FUNCTIONS THAT ADD TO YOUR COMFORT

To maximise your focus on the job and reduce your stress levels, you can activate the following functions from the ergonomically positioned control panel under your right hand:

- **Auto-shift**: ensures the machine always operates in the most suitable gear according to speed, kick down and engine braking
- **Reverse button on the joystick**: activates front, neutral or reverse
- **Return to dig**: brings back the bucket in the right position for loading again
- **Return to travel**: lowers the boom to carry position, which can be adjusted
- **Auto-lift**: lifts the boom to the max height you have set
- **Auto-Ride Control**: reduces loader arm bounce during travel, maintaining maximum material retention. It activates from 8 km/h
- **Auto-diff lock**: The 100% differential lock can be activated manually with your left foot or automatically for greater focus on the job
- **Auxiliary circuit lever**: For hydraulic attachments such as high tip bucket, you can order the optional auxiliary circuit controlled by a lever next to the joystick for your ease of use.

LEVERS OR JOYSTICK LOADER CONTROL

Depending on your habits you may prefer the optional 2-lever control to the standard joystick control. The optional 3rd lever controls the attachment auxiliary circuit. It can also be retrofitted as a kit.

JOYSTICK STEERING

Long days of repetitive cycles go faster with joystick steering (optional) because your sitting position is better. The steering wheel is maintained for a better handling. You will appreciate it during transfers on uneven terrains, on a descending slope and in case of emergency.
FAST AND EASY
MAINTENANCE

ONE-PIECE ELECTRIC HOOD
The easy-to-open electric hood ensure fast access to the service points. Jumper cables are available as standard for jump starting the engine if the battery is low.

GROUND LEVEL MAINTENANCE DESIGN
All service points and radiators are easily accessible at ground level. You can do a fast visual check of the hydraulic and transmission oil levels. The three drains are grouped together on the left side, below the hood and battery switches, so that fluids are easy and quick to replace.

LESS MAINTENANCE, MORE UPTIME
You can maximise the working time with these wheel loaders, with the long service intervals of 1500 hours for the transmission oil and filter, the axle oil and filter, and the coolant. All radiators, grouped in the cooling box, are easily accessible from the ground, for fast and safe cleaning operations.

ALWAYS PROTECTED WITH PROCOVER PLAN
When the unexpected occurs, you need to know your equipment is protected. At Case Construction we understand the importance of your machinery being in good working order when it counts. ProCover is designed to help keep your equipment working well beyond the manufacturer’s base warranty period while taking away the concerns of the cost and inconvenience of mechanical failure.

COVERAGE*: - 3 years / 5000 hours
MCP Premier Standard
* For further information ask your Dealer the Aftersales Brochure
F-SERIES
WHEEL LOADERS

1021F

PRODUCTIVITY (50-meter distance cycle)
Considering: density: 1.8 t/m³, fill factor: 100%, 52 cycles/hour and each hour includes a 5-minute break
52 loading cycles/h with standard bucket 4.4 m³ or 7.9 ton

ENGINE
Compliant with Tier 2 (EU stage II regulations)
FPT turbocharged engine F2CFA614C-E019 with:
- 100% fresh air combustion
- Air to Air intercooler
- Second generation common rail (1.600 bar)
- Multiple injections similar to multi-jet automotive technology
to achieve best in class load response, max torque and power with the minimum fuel consumption.
6 cylinders - 8.7 liters - common rail
Max power (SAE J1995 / ISO 14396) __________ 239 kW / 320 hp @1800 rpm
Maximum torque (SAE J1995) _________________ 1479 Nm @1100 rpm

TRANSMISSION
All-wheel drive with planetary axles
Kick-down function
4-speed torque converter
4-speed auto Powershift switchable to manual shifting
forward speeds ____________________________ 7-13-19-38 Km/h
reverse speeds ____________________________ 7-13-27 Km/h
Adjustable transmission declutch

AXLES AND DIFFERENTIAL
For outstanding traction with 50% longer maintenance intervals and 30%
less tire wear:
Cooled ZF Heavy Duty axles with front auto-lock differential 100%
Front ____________________________ ZF type MT-L3115-II
Rear _______________________________ ZF type MT-L3105-II

TYRES
Tyres _________________________________ 26.5R25

BRAKES
Service brake ______________________ Maintenance free, self-adjusting wet 4-wheel disc brakes
Area ____________________________ 0.74 m²/hub (L3115-II axle) or 0.54 m²/hub (L3105-II axle)
Parking brake __________________ Disc brake on transmission activated from the cab cluster
Area ____________________________ 82 cm²

HYDRAULIC
Valves ____________ Rexroth Closed-center, load sensing hydraulic system
Main valve with 3 sections
Steering ___ The steering orbitrol hydraulically is actuated with priority valve
Type of pump ________________ Tandem Variable displacement pump
(352 l/min @2000 rpm)
Automatic hydraulic functions
- Bucket Return-to-dig
- Boom Return-to-travel
- Auto lift (to adjustable height)
Control type _____________________ Pilot control with single joystick or two levers

CAPACITIES
Fuel tank ___________________________ 459 usable liters
Cooling system _______________________ 57 liters
Engine oil ___________________________ 26 liters
Hydraulic oil _________________________ Tank: 134 litres, total system: 250 liters
Axes (including cooling circuit) ________ 68 liters
Transmission oil _____________________ 45 liters

CAB AND CONTROLS
For you safety the cab complies to:
protection against falling objects (FOPS) _______________ ISO EN3449
protection against roll over (ROPS) _________________ ISO EN13510

NOISE AND VIBRATION
Sound pressure level at operator’s station ___ Lpa = 79 dB (A) in compliance
with standard ISO 6396:2008
Guaranteed Sound power level ___ Lwa = 108 dB (A) according to European Directive 2000/14/EC
Switchable reverse gear alarm
Vibrations _______________________ air-cushioned seat MSG 95A/732
Operator’s seat meets the criteria of ISO 7096:2000 representing vertical
vibration input under severe but typical operating conditions.
As a result the vibrations transmitted by the machine to the operator body
does not exceed 0.5 m/s²

ELECTRICAL SYSTEM
24V Batteries 2 x 12V
Alternator ____________________________ 65A
**SPECIFICATIONS**

### GENERAL DIMENSIONS

[Diagram of machine dimensions]

### LOADER SPEED

<table>
<thead>
<tr>
<th></th>
<th>4.4 m³ FLAT BOTTOM BUCKET*</th>
<th>4.2 m³ BUCKET</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Bucket weight</strong> kg</td>
<td>2480</td>
<td>2321</td>
</tr>
<tr>
<td><strong>Tipping load - straight (SAE)</strong> kg</td>
<td>18857</td>
<td>19219</td>
</tr>
<tr>
<td><strong>Tipping load - Articulated at 40° (SAE)</strong> kg</td>
<td>15682</td>
<td>16018</td>
</tr>
<tr>
<td><strong>Breakout force</strong> kg</td>
<td>19092</td>
<td>20963</td>
</tr>
<tr>
<td><strong>Lift capacity from ground</strong> kg</td>
<td>23000</td>
<td>23479</td>
</tr>
<tr>
<td><strong>A - Dump height at 45° at full height</strong> m</td>
<td>3.02</td>
<td>2.92</td>
</tr>
<tr>
<td><strong>B - Hinge pin height</strong> m</td>
<td>4.24</td>
<td>4.24</td>
</tr>
<tr>
<td><strong>C - Overall height</strong> m</td>
<td>5.94</td>
<td>5.94</td>
</tr>
<tr>
<td><strong>D - Bucket reach at full height</strong> m</td>
<td>1.33</td>
<td>1.45</td>
</tr>
<tr>
<td><strong>E - Dig depth</strong> cm</td>
<td>13</td>
<td>13</td>
</tr>
<tr>
<td><strong>L - Overall length with bucket on the ground</strong> m</td>
<td>8.98</td>
<td>9.13</td>
</tr>
<tr>
<td><strong>Overall length without bucket</strong> m</td>
<td>6.91</td>
<td>6.91</td>
</tr>
<tr>
<td><strong>R - Turning radius to front corner of the bucket</strong> m</td>
<td>7.0</td>
<td>7.1</td>
</tr>
<tr>
<td><strong>Bucket rollback in carry position</strong> °</td>
<td>49°</td>
<td>49°</td>
</tr>
<tr>
<td><strong>Dump angle at full height</strong> °</td>
<td>53°</td>
<td>53°</td>
</tr>
<tr>
<td><strong>Machine operating weight</strong> kg</td>
<td>24593</td>
<td>24434</td>
</tr>
</tbody>
</table>

Note: bucket specification can slightly differ according to plant source. More bucket choice is available, please contact your local dealer.

*4.4m³ flat bottom bucket is available only from Lecce (IT) plant.*
PRODUCTIVITY (50-meter distance cycle)

Considering: density: 1.8 t/m³, fill factor: 100%, 52 cycles/hour and each hour includes a 5-minute break  
260 m³/h or 460 t/h  
52 loading cycles/h with standard bucket 5.0 m³ or 8.8 ton

ENGINE

Compliant with Tier 2 (EU stage II regulations)  
FPT turbocharged engine F2CFA614B*E019 with:  
- 100% fresh air combustion  
- Air to Air intercooler  
- Second generation common rail (1,600 bar)  
- Multiple injections similar to multi-jet automotive technology to achieve best in class load response, max torque and power with the minimum fuel consumption.  
6 cylinders - 8.7 liters - common rail  
Max power (SAE J1995 / ISO 14396) ______________ 259kW / 347 hp @1800 rpm  
Maximum torque (SAE J1995) _________________ 1604 Nm @1100 rpm

TRANSMISSION

All-wheel drive with planetary axles  
Kick-down function  
4-speed torque converter  
4-speed auto Powershift switchable to manual shifting  
forward speeds ______________________ 7-12-18-38 Km/h  
reverse speeds ________________________ 7-13-26 Km/h  
Adjustable transmission declutch

AXLES AND DIFFERENTIAL

For outstanding traction with 50% longer maintenance intervals and 30% less tire wear:  
Cooled ZF Heavy Duty axles with front auto-lock differential 100%  
Front _______________ Heavy Duty + (ZF type MT-L3115-II)  
Rear ______________________ Heavy Duty (ZF type MT-L3115-II)

TYRES

Tyres _______________________________26.5R25

BRAKES

Service brake ___________ Maintenance free, self-adjusting wet 4-wheel disc brakes  
Parking brake ___________ Disc brake on transmission activated from the cab cluster  
Area ________________________ 82 cm²

HYDRAULIC

Valves _______________ Rexroth Closed-center, load sensing hydraulic system  
Main valve with 3 sections  
Steering _________________ The steering orbitrol hydraulically is actuated with priority valve  
Type of pump _______________ Tandem Variable displacement pump  
(380 l/min @2000 rpm)  
Automatic hydraulic functions  
- Bucket Return-to-dig  
- Boom Return-to-travel  
- Auto lift (to adjustable height)  
Control type _______________ Pilot control with single joystick or two levers

CAPACITIES

Fuel tank ___________________________ 459 usable liters  
Cooling system ______________________ 57 liters  
Engine oil _________________________ 26 liters  
Hydraulic oil ________________________ Tank: 134 litres, total system: 250 liters  
Axles (including cooling circuit) ______ 68 liters  
Transmission oil ____________________ 45 liters

CAB AND CONTROLS

For you safety the cab complies to:  
protection against falling objects (FOPS) ______________ ISO EN3449  
protection against roll over (ROPS) ______________ ISO EN13510

NOISE AND VIBRATION

Sound pressure level at operator’s station ___Lpa = 79 dB (A) in compliance with standard ISO 6396:2008  
Guaranteed Sound power level ___Lwa = 108 dB (A) according to European Directive 2000/14/EC  
Switchable reverse gear alarm  
Vibrations ________________________ air-cushioned seat MSG 95A/732  
Operator’s seat meets the criteria of ISO 7096:2000 representing vertical vibration input under severe but typical operating conditions.  
As a result the vibrations transmitted by the machine to the operator body does not exceed 0.5 m/s²

ELECTRICAL SYSTEM

24V Batteries 2 x 12V  
Alternator _______________________ 65A
### GENERAL DIMENSIONS

![Loader Diagram](image)

**LOADERS SPEED**

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Raising time (loaded)</td>
<td>6.5 sec</td>
</tr>
<tr>
<td>Dump time (loaded)</td>
<td>1.4 sec</td>
</tr>
<tr>
<td>Lowering time (empty, power down)</td>
<td>2.8 sec</td>
</tr>
<tr>
<td>Lowering time (empty, float down)</td>
<td>2.6 sec</td>
</tr>
</tbody>
</table>

### SPECIFICATIONS

<table>
<thead>
<tr>
<th>1121F</th>
<th>5 m³ FLAT BOTTOM BUCKET*</th>
<th>4.8 m³ BUCKET</th>
<th>4.0 m³ BUCKET</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bucket with bolt on:</td>
<td>edge</td>
<td>teeth</td>
<td>edge</td>
</tr>
<tr>
<td>Bucket volume (heaped)</td>
<td>m³</td>
<td></td>
<td>5.0</td>
</tr>
<tr>
<td>Bucket Payload (SAE)</td>
<td>ton</td>
<td></td>
<td>8.7</td>
</tr>
<tr>
<td>Maximum material density (SAE)</td>
<td>ton/m³</td>
<td></td>
<td>1.8</td>
</tr>
<tr>
<td>Bucket outside width</td>
<td>m</td>
<td></td>
<td>3.18</td>
</tr>
<tr>
<td>Bucket weight</td>
<td>kg</td>
<td></td>
<td>2643</td>
</tr>
<tr>
<td>Tipping load - straight (SAE)</td>
<td>kg</td>
<td></td>
<td>20735</td>
</tr>
<tr>
<td>Tipping load - Articulated at 40° (SAE)</td>
<td>kg</td>
<td></td>
<td>17495</td>
</tr>
<tr>
<td>Breakout force</td>
<td>kg</td>
<td></td>
<td>24269</td>
</tr>
<tr>
<td>Lift capacity from ground</td>
<td>kg</td>
<td></td>
<td>25502</td>
</tr>
<tr>
<td>A Dump height at 45° at full height</td>
<td>m</td>
<td></td>
<td>3.09</td>
</tr>
<tr>
<td>B Hinge pin height</td>
<td>m</td>
<td></td>
<td>4.44</td>
</tr>
<tr>
<td>C Overall height</td>
<td>m</td>
<td></td>
<td>6.20</td>
</tr>
<tr>
<td>D Bucket reach at full height</td>
<td>m</td>
<td></td>
<td>1.4</td>
</tr>
<tr>
<td>E Dig depth</td>
<td>cm</td>
<td></td>
<td>12</td>
</tr>
<tr>
<td>L Overall length with bucket on the ground</td>
<td>m</td>
<td></td>
<td>9.83</td>
</tr>
<tr>
<td>Overall length without bucket</td>
<td>m</td>
<td></td>
<td>7.70</td>
</tr>
<tr>
<td>R Turning radius to front corner of the bucket</td>
<td>m</td>
<td></td>
<td>7.2</td>
</tr>
<tr>
<td>Bucket rollback in carry position</td>
<td>°</td>
<td></td>
<td>51°</td>
</tr>
<tr>
<td>Dump angle at full height</td>
<td>°</td>
<td></td>
<td>50°</td>
</tr>
<tr>
<td>Machine operating weight</td>
<td>kg</td>
<td></td>
<td>27253</td>
</tr>
</tbody>
</table>

**Note:** Bucket specification can slightly differ according to plant source. More bucket choice is available, please contact your local dealer.

*5m³ flat bottom bucket is available only from Lecce (IT) plant.
PARTS AND SERVICE

Wide network of customer support across the world.
No matter where you work, we’re here to support and protect your investment and exceed your expectations. You can count on CASE and your CASE dealer for full-service solutions-productive equipment, expert advice, flexible financing, genuine CASE parts and fast service. We’re here to provide you with the ultimate ownership experience.
To locate a CASE dealer or learn more about CASE equipment or customer service, go to https://www.casece.com/apac/en-sea.

NOTE: CASE provides specific outfits for various countries and many optional fittings (OPT). The illustrations on this or other leaflets may relate to standard or optional fittings. Please consult your CASE dealer for any information in this regard and any possible updating on components. CNH Industrial reserves the right to modify machine specifications without incurring any obligation relating to such changes.

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