RETHINK SEEDBED PRODUCTIVITY.

The Tiger-Mate 255 field cultivator creates a high-efficiency seedbed for the most accurate seed placement. This next-generation field cultivator series delivers agronomic advantages with each pass, helping you capitalize on your planter’s ideal productivity levels to achieve maximum yield potential.

CASE IH AGRONOMIC DESIGN.

Agronomic Design™ means making the most of season, soil, and seed. We know every individual plant counts toward your bottom line and that’s why we design equipment that helps you maximize yield potential. From crop residue management to soil tilth to seedbed conditions, we designed the Tiger-Mate with an eye on improving your agronomic performance.

TIGER-MATE 255 FIELD CULTIVATOR

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WELCOME TO HIGH-EFFICIENCY FARMING.

High-Efficiency Farming ensures seedbed preparation and seed placement accuracy are matched with the ideal speed for your individual field conditions and yield goals. It’s not simply working faster. It’s about finding the perfect match of tractor, tillage tool and planter to get the most from every field, every season.

START FAST, FINISH STRONG.

Fields that get off to a quick, uniform start yield better. When Iowa State University Extension specialists compiled and analyzed research from across the Midwest, they found that an uneven corn stand with just 17 percent of the plants emerging late yielded 4 percent to 8 percent less grain.1 On 200-bushel-per-acre corn, that’s 8 to 16 fewer bushels per acre. When lagging plants accounted for half the field, yields dropped by 20 percent.

Taking care of your seedbed is a year-round job. From crop residue distribution out the back of the combine to fall tillage to improving soil tilth, each step in the process leads you closer to the perfect seedbed, a high-efficiency seedbed, if you will.

LOOK DEEPER.

Seedbed conditions — a core principle of Case IH Agronomic Design — affect germination, plant development and, ultimately, yield potential. When you pull your planter through the gate, you expect a field that looks ready to plant — a field with a smooth, consistent soil surface. But the ideal seedbed reaches much deeper. What you can’t see is as important as what you can see.

On the surface, the perfect seedbed is level, adequately firm and covered with small clods or a light mulch of crop residue to protect against soil erosion. Below ground, the subsurface floor where your planter places the seed should be even more level, smooth and consistent than the field surface. In between, look for moisture throughout the seedbed depth. You also need soil that is well-mixed, providing the right soil-air-water balance and reliable incorporation. That’s exactly what you get with the Tiger-Mate 255 field cultivator — a tillage tool that readies your fields faster and more efficiently than any tillage tool you’ve experienced.

The Iowa State specialists attribute late-emerging plants to several factors, including:

- Variation in soil temperature
- Seeding depth
- Crop residue distribution
- Soil crusting
- Soil moisture

Whether slicing and sizing the toughest crop residue, breaking through compaction or thoroughly mixing soil to boost organic matter and improve soil tilth, the full line of Case IH tillage equipment can help you more precisely prepare each field according to your unique preferences. And then you can rely on the Tiger-Mate 255 to create the ideal seedbed and the 2000 series Early Riser® planter to perfectly place the seed into that environment.

HERE’S HOW WE MADE THE INDUSTRY’S LEADING FIELD CULTIVATOR BETTER.

Case IH Tiger-Mate field cultivators set the standard for seedbed preparation. The Tiger-Mate 255 builds on this legacy with several enhancements, plus added features and capabilities that help create a high-efficiency seedbed.

Greaseless bearings in the wing-wheel walking tandem beam, plus greaseless poly bushings in all wing and rockshaft pivots, reduce maintenance for more uptime.

Equip double-fold units with a wing wheel retraction feature — standard on 37.4-, 40.6- and 46-foot models and optional for 51.5-, 55.8- and 60.1-foot versions — to reduce transport width by up to 13 inches.

The split-the-middle sweep pattern combined with a 6.5-inch shank spacing and 7.5-inch or 9-inch sweeps ensures 100 percent coverage for maximum crop residue mixing in the soil profile, along with thorough chemical incorporation.

See Page 11 for more information.

Harrow options include a 3-bar, spike-tooth Advanced Conditioning System (ACS) harrow paired with spring or hydraulic down pressure TigerPaw™ Crumbler®. Other options include: 3-bar Extreme Tiger-Tine ACS with Spring or Hydraulic Down Pressure TigerPaw Crumbler, 2-bar Tiger-Tine harrow with ACS roundbar Crumbler or a 4-bar Tiger-Tine harrow. See Page 16 for more information.

The swept-back, high-concavity shank design helps soil explode higher, breaking tough clods and providing more consistent residue movement and better mixing.
The unique **bridge construction frame** is designed for strength and durability yet able to flex through the most difficult terrain.

A **floating-hitch** option — available on double-fold units — allows the field cultivator to run independent of the tractor so it better follows the ground contour for improved depth consistency.  
*See Page 15 for more information.*

A **single-point hydraulic depth control** is quick and easy to fine-tune depth to varying fields and conditions. Adjustments are holistic across the unit.

The **improved shank assembly** balances the force and flexibility needed to produce a high-efficiency seedbed. The shank remains flexible to adjust to fast-changing conditions and keep sweeps parallel to the ground.  
*See Page 9 for more information.*

The industry’s first **stubble-resistant radial tires** feature reduced compaction, improved flotation and durability in the field and during transport.
WHERE FORCE, DURABILITY AND FLEXIBILITY MEET.

When it’s time to make the final pass ahead of planting, the Tiger-Mate 255 field cultivator can take the field conditions you’re dealt on any given day and create the optimal seedbed.

TAking on the toughest conditions.

Here’s how the Tiger-Mate creates the optimal seedbed:

- In high levels of crop residue, it handles more residue at higher speeds and provides even distribution for a level soil surface.
- In hard, crusted or cloddy soils, the wider shank positioning and 100 percent sweep coverage effectively mix soil particles and break down clods.
- In fields with uneven, varying soil types and tough soil profiles, it provides the force and flexibility necessary for a consistent, smooth subsurface floor for more precise seed placement.

Wider shank spacing, wider range of operating speeds.

A 6.5-inch Shank spacing improves crop residue flow and distribution across the Tiger-Mate 255. This spacing also allows room for larger, high-flotation tires without sacrificing the split-the-middle sweep pattern or increasing plugging. Plus, 14 inches of trip height clearance for rocks and other obstacles helps you work the toughest fields, and that helps to get your fields worked and your planter rolling.

Ramped up to break down clods.

The swept-back, high-concavity shank design helps soil ramp up and explode higher. This breaks down tough clods and provides more consistent residue movement and more thorough mixing. Better mixing also improves incorporation for more consistent results and a better return on your fertilizer and ag chemical investment.
DURABILITY TO TAKE ON THE TOUGHEST CONDITIONS.

Even under ideal field conditions, higher operating speeds increase equipment wear and tear. Our beefed-up shank assembly design stands up to the challenge.

**FORCE AND FLEXIBILITY, BALANCED.**

The shank assembly design on the Tiger-Mate 255 not only provides the consistent, flat subsurface floor necessary for fast germination and even emergence but also helps you complete the task faster and more efficiently.

Operating at higher speeds — up to 10 miles per hour — means faster-changing conditions across the field. We balanced this beefier shank with a proportional increase in spring thickness, so it flexes prior to spring compression and provides a 20 percent increase in holding power. This balanced flexing helps maintain a consistent depth and keep sweeps parallel to the ground and on a level plane from nose to wing even through those compacted areas left by the combine or grain cart.

A. Hardened, dual greaseless pivot-point bushings last longer and require less maintenance. Plus, dual bushings help ensure the pivot point doesn’t gall and wear out, which could allow the shank to move laterally, creating an uneven subsurface floor.

B. The shank stop, which initially positions the sweep parallel to the ground, is positioned for precise consistency and durability.

C. The larger main shank pivot bolt holds tight to maintain consistent spring pressure for a level subsurface floor.

D. Stronger compression spring holds sweep in place during work, while adding protection to the assembly during rocky conditions. Compared to a stretch spring, compression spring retains holding power throughout its life.

E. The shank channel guard provides stability and even side-to-side loading for enhanced shank durability.

F. The shank on the Tiger-Mate 255 is thicker (11/16 inch versus the previous 5/8 inch).
CREATING THE OPTIMAL SEEDBED — AT ALL LEVELS.

Every component of the field cultivator works in harmony to create a high-efficiency seedbed. Sweeps move soil. But it takes the right design, spacing and alignment to achieve success. Our Tiger-Mate series has earned a reputation for doing exactly that. It's widely recognized as one of the most agronomically sound field cultivators available.

A HIGH-EFFICIENCY PRODUCTIVITY BOOST.
The Tiger-Mate 255 features a more open design that allows today’s higher crop residue levels to flow more easily and distribute more uniformly, regardless of speed. That means less plugging and a whole lot less operator frustration. We accomplished this productivity boost by increasing the shank spacing to 6.5 inches. That expands the minimum side-by-side shank spacing to 26 inches so residue flows more freely and mixes more completely.

DURABLE, LONG LASTING SWEEPS DELIVER MORE UPTIME.
Whether you choose to outfit your field cultivator with the Maxxi-Point™, Maxxi-Grip™, or Maxxi-Point Plus™ sweep, you’ll have peace of mind knowing that your sweeps’ Earth Metal® alloy steel composition delivers increased toughness and longer wear life.

Earth Metal sweeps are made with special alloy steel and are heat-treated during manufacturing to prevent brittleness and loss of elasticity. This process allows Earth Metal sweeps to withstand the impact of hitting rocks or other obstacles in the field without bending or breaking. That means less time spent replacing broken or worn sweeps and more time preparing the ideal seedbed.

ADVANTAGES.

- Sweeps improve soil tilth and provide the proper pore and soil aggregate size and distribution.
- Complete, consistent coverage creates the ideal seedbed — from the surface to the subsurface floor.
- Combination of split-the-middle sweep pattern and 6.5-inch shank spacing provides maximum soil/residue mixing and distribution in all environments.
- High-strength Earth Metal sweeps for increased toughness and a longer life.
SPLIT-THE-MIDDLE DESIGN.

Our split-the-middle sweep pattern ensures 100 percent coverage for maximum crop residue mixing in the soil profile. This thoroughness also provides complete nutrient and chemical incorporation. With the 5-bar cut pattern, the sweeps in the first three rows take out a full cut. The last two rows take a smaller cut, removing the middles. As the sweep pattern turns every bit of soil, it promotes better soil tilth and healthy root development.

OPTIMAL SHANK SPACING, BETTER RESIDUE FLOW.

The five-rank split-the-middle sweep pattern, 6.5-inch shank spacing and 25 inches of underframe clearance provide space for greater residue flow with reduced plugging. It’s an unbeatable combination that provides maximum soil and residue mixing and distribution and chemical incorporating in all residue environments. The first three ranks of sweeps are spaced farther apart than the rear two ranks. This helps flow more residue.
DESIGNED TO KEEP YOU ROLLING.
High-efficiency seedbed preparation is about more than miles per hour. It’s about less downtime and more uptime. Less time spent lubricating and adjusting. Fewer hours repairing and fighting plugs.

BUILT-IN LONGEVITY.
Welded bridge construction eliminates most butt-end welds and is designed for strength and durability yet able to flex through the most difficult terrain unlike competitive field cultivators that rely on 4-by-4-inch tubes and butt-end welds.

HIGHER CLEARANCE, HIGHER PRODUCTIVITY.
Today’s hybrids produce more, tougher crop residue than ever. Building a stronger frame allowed us to provide 25 inches of underframe clearance to keep residue flowing at higher speeds. That keeps you moving and helps make you more productive than ever.

AN INDUSTRY FIRST: RADIAL TIRES.
- Radial tires are standard and exclusive to the Tiger-Mate 255.
- Extremely reliable and stubble-resistant.
- Up to a 70 percent increase in footprint, compared with Bias Ply tires (9.5L × 15).
- Improved flotation and reduced compaction.
- Durability pays off in the field and during transport.
DURABILITY AND CONVENIENCE WITHOUT SACRIFICE.

Our engineers tested and analyzed every component of the Tiger-Mate 255 frame against rigid standards. The result: Stronger construction, yet with the greater flexibility necessary to stand up to tough, fast-changing conditions.

EASY ADJUSTMENTS HELP MAINTAIN AN EVEN KEEL.

- Single-point hydraulic depth control lets you quickly and easily adjust for fast-changing conditions within a field or across your farm.
- Maintains equal depth across the entire field cultivator, including the wings.
- Tool-free turnbuckle provides easy leveling of the wings to the mainframe.
- A separate tool-free turnbuckle on units equipped with the constant-level hitch provides convenient fore and aft leveling to adjust to tractor hitch height.

BUILT-IN STABILITY.

- Walking tandems and gauge wheels on the main frame and wings provide a smooth ride and reduce compaction, wing bounce and nosing.
- Walking-tandem design offers balance and stability for a more consistent seedbed.
- Greaseless bushings on the wing wheel pivots increase uptime.
- Greaseless bushings on the wing wheel pivots increase uptime.
- Stabilizer wheels on every wing section provide additional stability and levelness over obstacles.
- An available pivoting stabilizer wheel on wing sections is a good choice for contour farming. (Optional on constant-level hitch units)

REDUCED MAINTENANCE, INCREASED UPTIME.

- Durable construction and welded cylinders mean greater reliability.
- Greaseless bearings and bushings displace over 40 grease points on the double-fold unit and over 20 points on the single-fold models.
- Each displaced grease point saves about 1 minute in time to access and grease.
- Equates to 40 acres of productivity gained with the 60-foot model, assuming a ground speed that allows you to cover approximately 1 acre per minute.
- Remaining grease points require only annual grease intervals, so you spend your time in the field, rather than maintaining your Tiger-Mate field cultivator.
FLOATING HITCH ALLOWS BETTER FOLLOWING.

- Floating-hitch option, available on double-fold units, allows the Tiger-Mate 255 to operate independently of the tractor.
- Hitch pivots with the tractor over tough spots, but it lets the implement follow the ground for more consistently accurate depth across uneven terrain.
- T-bone hitch (on all models) allows for sharper, more efficient turning and a tighter turn radius.

WHICH HITCH DO I PICK?

- Floating hitch, best for:
  - Rougher, extreme rolling terrain
  - Waterways, ditches and terraces
  - Uneven ground
- Constant-level hitch, best for:
  - Relatively consistent rolling terrain
  - Level terrain

REAR HITCH AGRONOMIC CAPABILITIES.

- Rear hitch option accommodates an additional towed conditioning system.
- Enhances seedbed preparation without an added pass across the field.
- Capacity to tow a dual crumbler soil conditioning system.
THE PERFECT FINISH.

When it comes to tillage equipment, there may be no more personal choice than the finishing tool on the back of the unit. We let you pick the option that best provides the finish you desire. Select from our lineup of harrows to put the finishing touches on your seedbed.

2-BAR TIGER-TINE ACS HARROW WITH ROUNDBAR CRUMBLER:

- Provides moderate clod sizing and seedbed firming.
- Indexed tines improve soil leveling.
- Parallel linkage and non-linked tine bars eliminate depth and level setting.
- Ideal for mellow or sandy loam soils found in prairie type soils.
- ACS 2-bar layout: 5 tines uniformly in contact with soil. (measured from shank centerline)

3-BAR SPIKE-TOOTH ADVANCED CONDITIONING SYSTEM (ACS) HARROW WITH SPRING DOWN PRESSURE TIGERPAW CRUMBLER:

- ACS combination aggressively breaks up clods, evenly distributes crop residue and levels the soil for a smoother surface finish.
- Front rank of spikes are adjustable to match ground conditions.
- TigerPaw Crumbler features a formed bar for greater clod-busting power and excellent durability.
- Best choice for tough clods in forest soils prone to clodiness.

4-BAR TIGER-TINE HARROW:

- Three tine angle position adjustments.
- Indexed tines improve soil leveling.
- Parallel linkage and non-linked tine bars eliminate depth and level setting.
ADDITIONAL ADVANCED CONDITIONING SYSTEM HARROW OPTIONS.

Three additional Advanced Conditioning System (ACS) harrow options are available on the Tiger-Mate 255 that provide flexibility to match tough soil conditions. The additional tines on the Extreme Tiger-Tine harrows provide more leveling and residue flow.

3-BAR EXTREME TIGER-TINE ACS HARROW WITH HYDRAULIC DOWN PRESSURE TIGERPAW CRUMBLER:

- Same great features as 3-bar Extreme Tiger-Tine ACS harrow, but with hydraulic down pressure.
- The patented hydraulic down pressure system offers fast, easy, and independent adjustment of each section.
- The TigerPaw Crumbler may be placed in float or lifted on the go to avoid wet spots from the tractor cab.
- Ideal for prairie soils and heavy residue.
- ACS 3-bar layout: 10 tines uniformly in contact with soil. (measured from shank centerline)

3-BAR EXTREME TIGER-TINE ACS HARROW WITH SPRING DOWN PRESSURE TIGERPAW CRUMBLER:

- 3-bar design and twice as many tines as the 2-bar ACS version, improves soil leveling.
- Extreme Tiger-Tines are redesigned for additional flexibility, allowing residue to filter through the tines yet keep maximum leveling.
- Four tine angle positions allow you to adjust soil smoothness to your preference adjustments.
- Large 14-inch Tiger-Paw Crumbler pulverizes the soil, reducing clod sizes.
- Ideal for prairie soils and heavy residue.

3-BAR SPIKE-TOOTH ACS HARROW WITH HYDRAULIC DOWN PRESSURE TIGERPAW CRUMBLER:

- Same great features as 3-bar spike-tooth ACS but with hydraulic down pressure.
- The patented hydraulic down pressure system offers fast, easy, and independent adjustment of each section.
- The TigerPaw Crumbler may be placed in float or lifted on the go to avoid wet spots from the tractor cab.
- Ideal for tough clods in forest soils prone to cloudiness.
### Specifications

<table>
<thead>
<tr>
<th>Working Widths</th>
<th>Single Fold (Constant-Level Hitch)</th>
<th>Double Fold (Constant-Level Hitch)</th>
<th>Double Fold (Floating Hitch)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Main Frame Width</td>
<td>Wing Size</td>
<td>Transport Width</td>
</tr>
<tr>
<td></td>
<td>22 ft. 2 in. (6.8 m)</td>
<td>11.5 ft. (3.5 m)</td>
<td>14 ft. 11 in. (4.5 m) / N/A</td>
</tr>
<tr>
<td></td>
<td>25 ft. 6 in. (7.8 m)</td>
<td>13.5 ft. (4.1 m)</td>
<td>17 ft. 7 in. (4.8 m) / N/A</td>
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<tr>
<td></td>
<td>28 ft. 8 in. (8.7 m)</td>
<td>11.5 ft. (3.5 m)</td>
<td>15 ft. 7 in. (4.8 m) / N/A</td>
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<td></td>
<td>32 ft. (9.8 m) Low Transport</td>
<td>13.5 ft. (4.1 m)</td>
<td>17 ft. 9 in. (4.5 m) / 19 ft.</td>
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<td>35 ft. 2 in. (10.7 m)</td>
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<td>37 ft. 5 in. (11.4 m)</td>
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<td>40 ft. 7 in. (12.4 m)</td>
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<td>46 ft. (14 m)</td>
<td>8 ft. (2.4 m)</td>
<td>12 ft. 3 in. (3.7 m) / N/A</td>
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<td></td>
<td>51 ft. 6 in. (15.7 m)</td>
<td>10 ft. (3.0 m)</td>
<td>13 ft. 5 in. (4.1 m) / N/A</td>
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<td></td>
<td>55 ft. 10 in. (17 m)</td>
<td>11 ft. (3.4 m)</td>
<td>15 ft. 6 in. (4.7 m) / N/A</td>
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<td></td>
<td>60 ft. 1 in. (18.3 m)</td>
<td>10 ft. (3.0 m)</td>
<td>17 ft. 9 in. (4.5 m) / 19 ft.</td>
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<td>Main Frame</td>
<td>Weight</td>
<td>8,440 lbs. (3828 kg)</td>
<td>10 ft. (3.0 m)</td>
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<tr>
<td>Width</td>
<td>8,700 lbs. (3946 kg)</td>
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<td>12 ft. 6 in. (3.7 m) / N/A</td>
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<td></td>
<td>9,920 lbs. (4500 kg)</td>
<td>10,440 lbs. (4736 kg)</td>
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<td>15,725 lbs. (7133 kg)</td>
<td>15,850 lbs. (7189 kg)</td>
<td>12 ft. 2 in. (3.6 m) / N/A</td>
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<td></td>
<td>17,400 lbs. (8007 kg)</td>
<td>18,420 lbs. (8310 kg)</td>
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<td></td>
<td>18,950 lbs. (9067 kg)</td>
<td>20,170 lbs. (9149 kg)</td>
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<td></td>
<td>20,750 lbs. (9588 kg)</td>
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<td>22,150 lbs. (10274 kg)</td>
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<td>22,880 lbs. (10466 kg)</td>
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<td>26,950 lbs. (12200 kg)</td>
<td>21,460 lbs. (9374 kg)</td>
<td>17 ft. 9 in. (5.4 m) / 19 ft.</td>
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<td>Transport</td>
<td>Drawbar Hitch Category</td>
<td>III</td>
<td>18 ft. 7 in. (5.7 m) / N/A</td>
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<tr>
<td>Width</td>
<td>Main Frame Tire Options</td>
<td>IV</td>
<td>18 ft. 7 in. (5.7 m) / N/A</td>
</tr>
<tr>
<td></td>
<td>Standard: high-flotation 280/70R15</td>
<td>IV</td>
<td>Standard: high-flotation 380/60R16.5 radial (Qty. 4) / N/A</td>
</tr>
<tr>
<td></td>
<td>radial (Qty. 4) 8 bolt hubs</td>
<td>V</td>
<td>Main frame and all wing sections: standard casting high-flotation - 280/80R15 radial /optional casting 9.5Lx15 F1 (Main Frame), 8-ply (w/3 tires)</td>
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<tr>
<td>Transport</td>
<td>Wing Tire Options</td>
<td>Standard: high-flotation 280/70R15 radial (Qty. 4) / N/A</td>
<td>17 ft. 9 in. (5.4 m) / 19 ft.</td>
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<tr>
<td>Width</td>
<td>Stabilizer Wheels</td>
<td>Standard: high-flotation 280/70R15 radial (Qty. 4) / N/A</td>
<td>17 ft. 9 in. (5.4 m) / 19 ft.</td>
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<tr>
<td></td>
<td>All wing sections: standard non-pivoting 5.90×15 (4-ply tubeless) tire size / optional: single-direction pivoting 7.60×15 (6 PR tubeless)</td>
<td>Standard: high-flotation 280/70R15 radial (Qty. 4) / N/A</td>
<td>17 ft. 9 in. (5.4 m) / 19 ft.</td>
</tr>
<tr>
<td>Hitch System</td>
<td>Hitch System</td>
<td>Floating T-hitch with easy adjust turnbuckle adjustment at each wing and mounted wrench on main frame; swinging hose stand with operators manual storage</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Wing Wheel Retraction</td>
<td>Standard</td>
<td>Floating T-hitch with easy adjust turnbuckle adjustment at each wing and mounted wrench on main frame; swinging hose stand with operators manual storage</td>
</tr>
<tr>
<td></td>
<td>(For Narrow Transport)</td>
<td>Optional</td>
<td>Floating T-hitch with easy adjust turnbuckle adjustment at each wing and mounted wrench on main frame; swinging hose stand with operators manual storage</td>
</tr>
</tbody>
</table>

### Main Frame
- Bridge frame construction. Five ranks of 3 x 4 in. (76.2 x 102 mm) side-to-side and double 2 x 2 in. (51 x 51 mm) and 2 x 3 in. (51 x 76.2 mm) fore/aft structural members.
- Minimum rank spacing is 30 in. (762 mm). Total front to rear main bar is 131 in. (3272 mm)

### Shanks
- Split-the-middle sweep pattern. 6.5 in. (165 mm) shank spacing. 11/15 in. x 1-3/4 in. (17.5 x 44.45 mm) shanks. Compression spring design with 180 lbs. (68 kg) trip force and 14 in. (356 mm) trip height.
- Replaceable, double-hardened bushings used at shank pivot and spring slide area. Standard HD shank support channel

### Sweeps
- Standard: 7.5 in. (190.5 mm) Maxxi-Grip knock-on, optional: 7.3 in. (185.4 mm) long nose Maxxi-Point bolt-on, 7.3 in. (185.4 mm) Maxxi-Point Plus knock-on, 9 in. (228.6 mm) Maxxi-Grip knock-on, 9.3 in. (236.2 mm) long nose Maxxi-Point bolt-on

### Depth Control System
- Hydraulic single-point depth control. Maximum working depth 6 in. (152.4 mm)

### Leveling System
- Turnbuckle adjustment (no tools required)

### Hydraulics
- 3,000 psi hydraulic welded cylinders, hoses and fittings. Male ISO couplers on hydraulic hoses to tractor

### Transport Lighting
- ASABE standard LED warning and taillights with 7-pin connector. SMV emblem and reflectors. ASAE highway transport chain

### Hubs and Spindles
- Walking beam axles on both mainframe (greaseable) and wings (greaseless). Replaceable spindles on all walking beam axles

### Horsepower Requirements
- Varies with soil conditions and depth of tillage. 5-10 engine hp per foot or 2.5-5.5 engine hp per shank

### Recommended Operating Speeds
- Recommended operating speed is 5.5 – 10 mph. ACS harrows only, Field conditions must be evaluated before operating above 8 mph.

### Harrow Options
- 4-bar coil tine (16 in. Tiger-Tine) / ACS 3-bar spike with spring or hydraulic TigerPaw Crambler (60 – 80 lbs. per ft. (27.2 – 36.3 kg per 0.3 m) down force) / ACS 2-bar Tiger-Tine with round bar rolling Crambler (60 – 80 lbs. per ft. (27.2 – 36.3 kg per 0.3 m) down force) / 3-bar Extreme Tiger-Tine ACS harrow with spring or hydraulic TigerPaw Crambler (60 – 80 lbs. per ft. (27.2 – 36.3 kg per 0.3 m) down force)
HERE'S ONE EXAMPLE OF HOW CASE IH CAN HELP BRING TOGETHER THESE ELEMENTS ON YOUR FARM:

Step 1 — Harvest: Even crop-residue distribution with your Axial-Flow® series combine
Step 2 — Fall Tillage: Break up large clods with your Ecolo-Tiger® series disk ripper
Step 3 — Spring Preparation: Create smooth, level seedbed with your Tiger-Mate 255 field cultivator
Step 4 — Plant: Accurately place seed with your 2000 series Early Riser planter
Step 5 — Feed and Protect: Precisely apply with your Nutri-Placer applicators and Patriot® series sprayers

Certainly, this describes a nearly ideal scenario — a year when the seasons and conditions break just right. But what happens when an early winter shuts down fall tillage? And that’s followed by a wet spring? Or what happens when dry conditions slow residue breakdown? Or when different challenges conspire to squeeze your planting window? Today, as these types of years seem to trend more toward the norm than the exception, we’re here to help.

When it comes to preparing the ideal seedbed, a final pass with the Case IH Tiger-Mate 255 field cultivator helps put your crops in the best position to achieve their maximum yield potential. Count on Case IH, our local dealer network and field personnel for the ideas and support you need to achieve your goals.